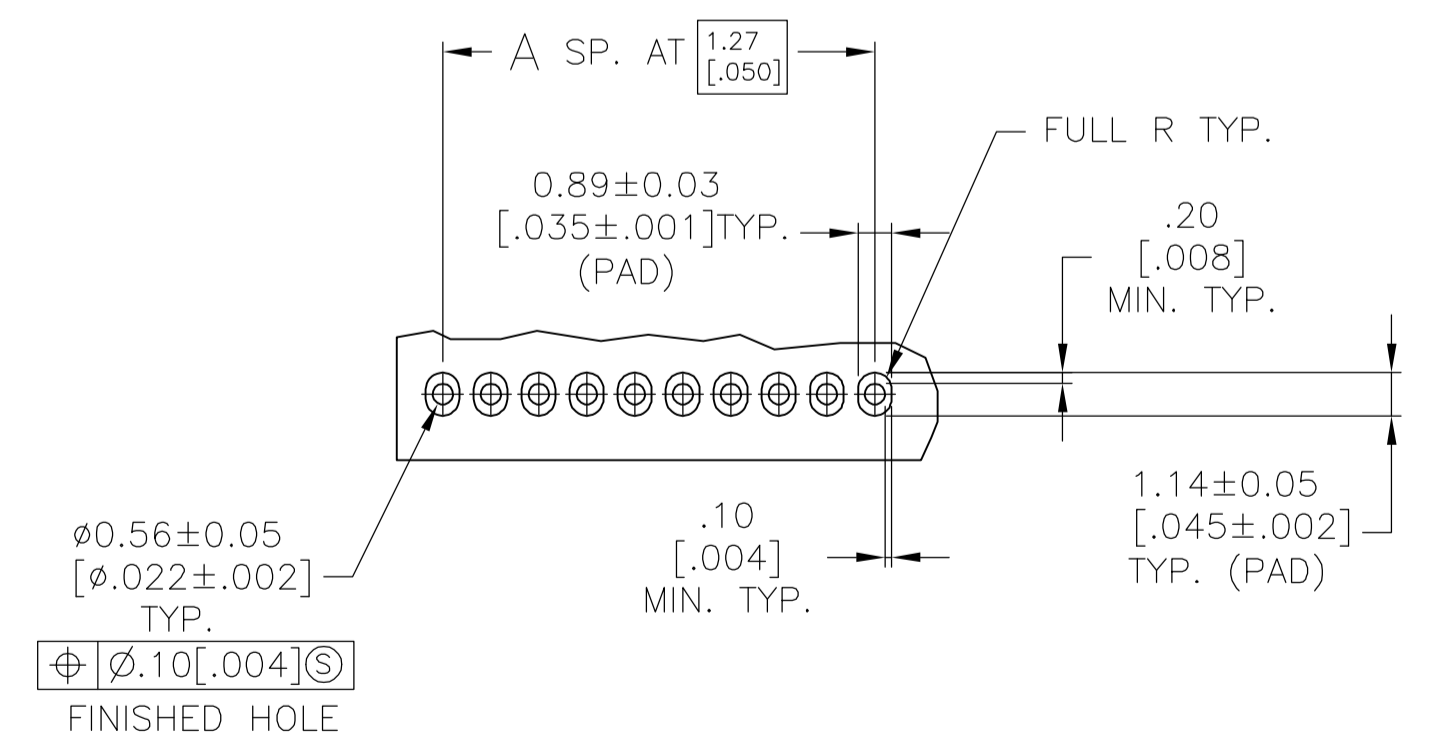
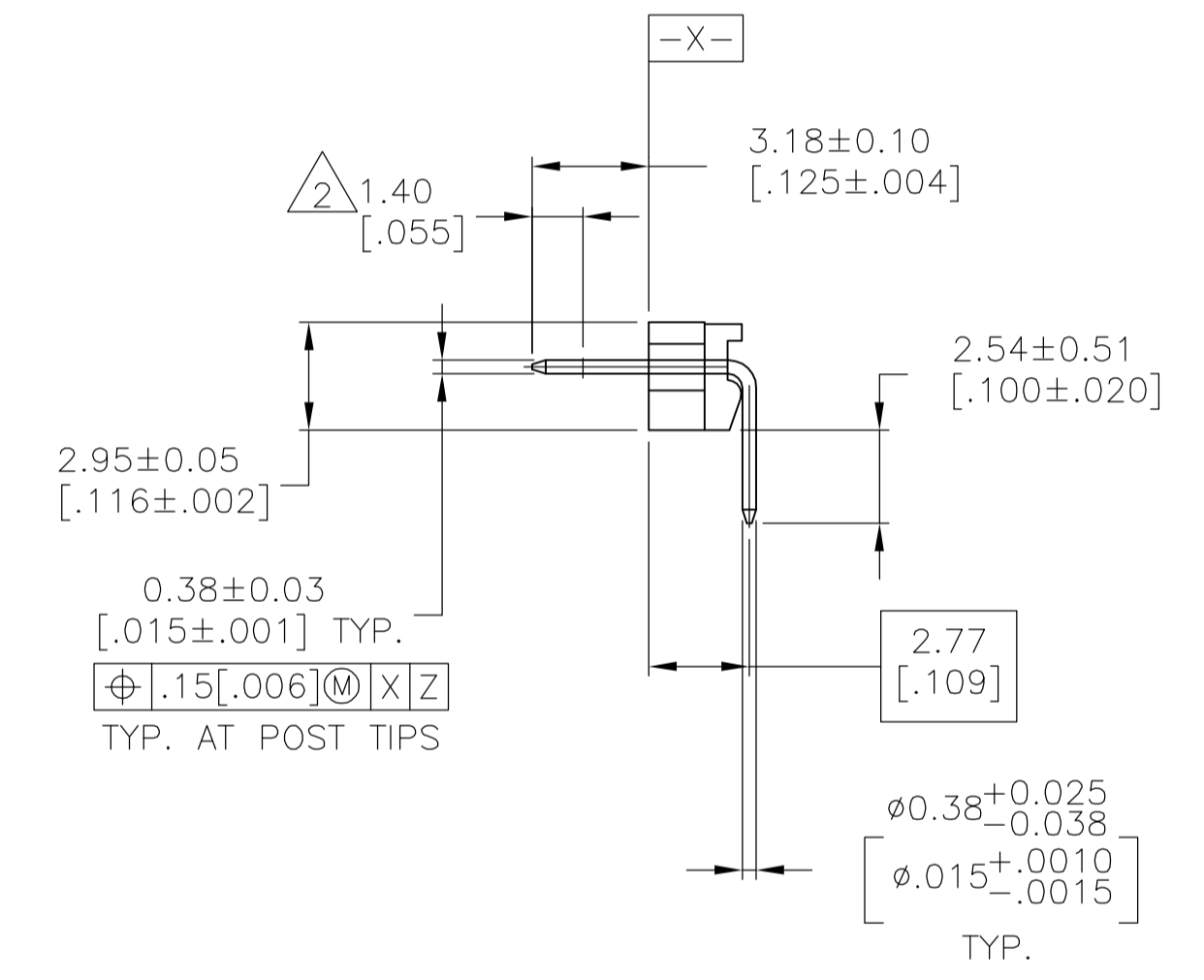
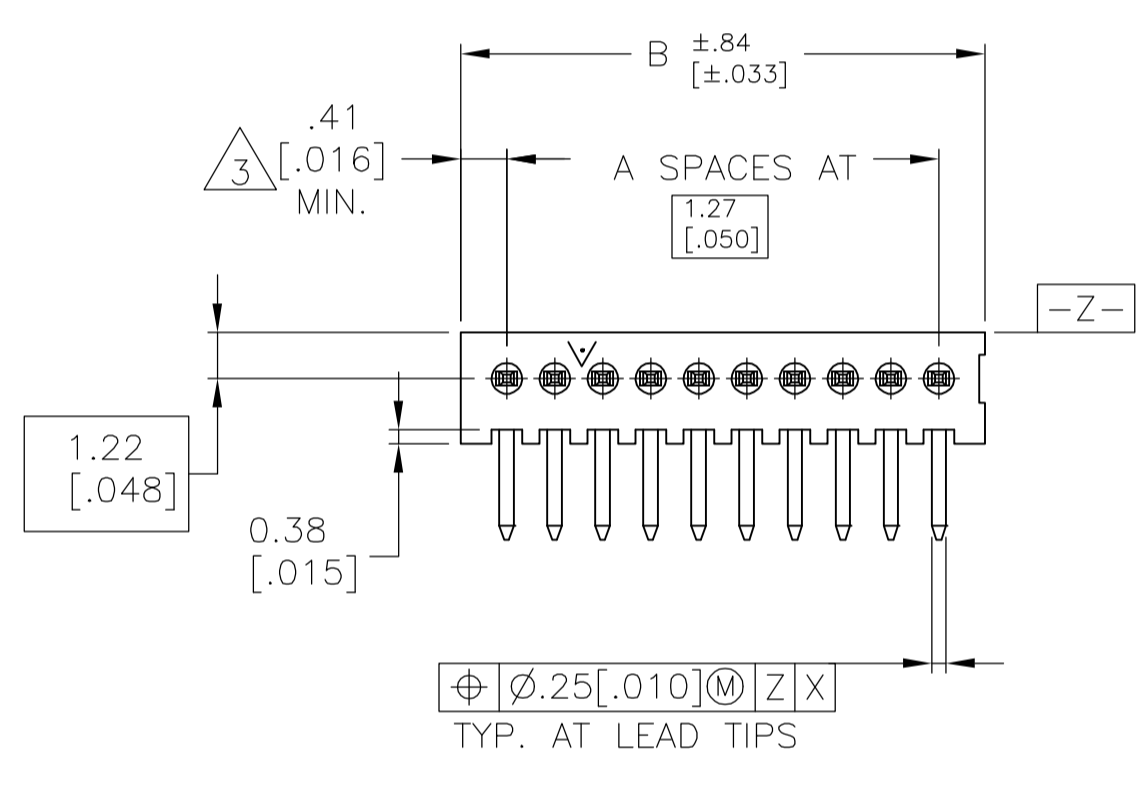
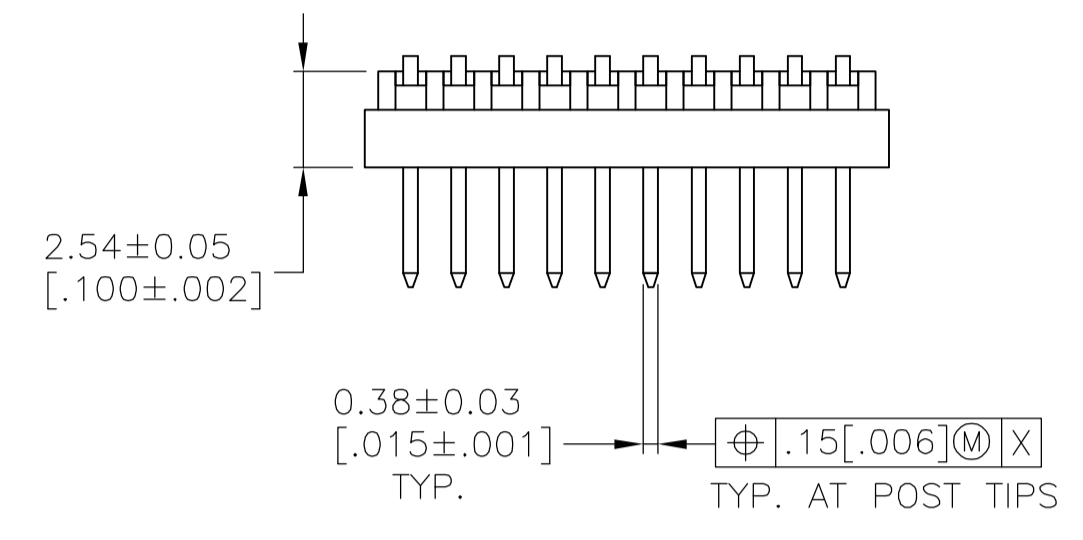


- △1 CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER LEADS PLATED WITH .003810 [.00015] MIN TIN-LEAD; ALL OVER .001270 [.000050] MIN NICKEL
- △2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- △3 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- △4 CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER LEADS PLATED WITH .003810 [.00015] MIN TIN; ALL OVER .001270 [.000050] MIN NICKEL



RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

△4	39.75 [1.565]	30	31	7-104186-0	
△4	63.88 [2.515]	49	50	6-104186-9	
△4	57.53 [2.265]	44	45	6-104186-8	
△4	51.18 [2.015]	39	40	6-104186-7	
△4	44.83 [1.765]	34	35	6-104186-6	
△4	38.48 [1.515]	29	30	6-104186-5	
△4	34.67 [1.365]	26	27	6-104186-4	
△4	32.13 [1.265]	24	25	6-104186-3	
△4	28.32 [1.115]	21	22	6-104186-2	
△4	25.78 [1.015]	19	20	6-104186-1	
△4	21.97 [.865]	16	17	6-104186-0	
△4	19.43 [.765]	14	15	5-104186-9	
△4	16.89 [.665]	12	13	5-104186-8	
△4	15.62 [.615]	11	12	5-104186-7	
△4	13.08 [.515]	9	10	5-104186-6	
△4	10.54 [.415]	7	8	5-104186-5	
△4	9.27 [.365]	6	7	5-104186-4	
△4	8.00 [.315]	5	6	5-104186-3	
△4	6.73 [.265]	4	5	5-104186-2	
△4	5.46 [.215]	3	4	5-104186-1	
		B	A	NO OF POSN	PART NUMBER

△1	39.75 [1.565]	30	31	2-104186-0	
OBSOLETE △1	63.88 [2.515]	49	50	1-104186-9	
OBSOLETE △1	57.53 [2.265]	44	45	1-104186-8	
△1	51.18 [2.015]	39	40	1-104186-7	
OBSOLETE △1	44.83 [1.765]	34	35	1-104186-6	
△1	38.48 [1.515]	29	30	1-104186-5	
OBSOLETE △1	34.67 [1.365]	26	27	1-104186-4	
△1	32.13 [1.265]	24	25	1-104186-3	
OBSOLETE △1	28.32 [1.115]	21	22	1-104186-2	
△1	25.78 [1.015]	19	20	1-104186-1	
△1	21.97 [.865]	16	17	1-104186-0	
△1	19.43 [.765]	14	15	104186-9	
OBSOLETE △1	16.89 [.665]	12	13	104186-8	
△1	15.62 [.615]	11	12	104186-7	
OBSOLETE △1	13.08 [.515]	9	10	104186-6	
△1	10.54 [.415]	7	8	104186-5	
OBSOLETE △1	9.27 [.365]	6	7	104186-4	
OBSOLETE △1	8.00 [.315]	5	6	104186-3	
OBSOLETE △1	6.73 [.265]	4	5	104186-2	
△1	5.46 [.215]	3	4	104186-1	
		B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN D. CLOUSER 10-3-88	CHK T. ZOLA 10-3-88	APVD T. ZOLA 10-3-88	NAME T. ZOLA	TYCO Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± 0.13 [.005]	4 PLC ± -	ANGLES ± -	PRODUCT SPEC 108-1093
MATERIAL HOUSING: THERMOPLASTIC COLOUR: BLACK CONTACT: COPPER ALLOY	FINISH SEE TABLE	WEIGHT -	SIZE A1	CAGE CODE 00779	DRAWING NO. 104186	RESTRICTED TO CUSTOMER DRAWING

SCALE 5:1 SHEET 1 OF 1 REV R1